Combining the benefits of our proven shear tester and our powerful shear test oven in one convenient package is the Integrated 8 Bank Shear Tester and Oven. Additional features include the following:

- Rugged construction, capable of withstanding the abuse of a production environment
- · Compact and easy to use
- High temperature, 8' long (2.5 m), cable interfaces the switch unit to the oven
- Designed to use standard 2" x 3" (50 mm x 75 mm) format test panels
- Capable of holding panels up to 0.25" (6 mm) thick
- Switch unit components can withstanding temperatures of 400°F (204°C)
- Mechanical switches can be calibrated to trip when using weights as low as 100 grams
- Adjustable feet to level the testing plane
- Adjustable panel rack marked for the standard 178° back tilt
- Switch unit operating temperature range of 32°-400°F (0°-204°C)
- 3 pattern, 30 step programmable controller capable of maintaining 10 different progams

- Maximum oven temperature of 500°F (260°C)
- Temperature control accuracy of oven ± 0.5°F at 410°F (1°C at 210°C)
- Temperature distribution accuracy of oven ± 1.5°F at 500°F (2.8°C at 260°C)
- The switch unit of the 8 Bank Shear fills approximately 50% of the interior oven volume
- Timer controls are mounted and wired permanently into the face
- Two oven connection points are wired for either internal or external use of the switch unit
- Stainless steel oven interior construction of the oven
- Forced-air circulation type oven (convection)
- Vent hole in oven for accessory access
- Oven is equipped with 2 stainless steel shelves with 12 possible positions
- Viewing window in the door
- Easy-open oven door latch minimizes testing disruption
- Over-temperature protection and other electrocic safety features
- Standard oven input voltage of 240 VAC (50 Hz)





Rolldown Machines

The Rolldown Machines laminates an adhesive coated material to a test substrate. The prepared sample can then be used in a number of different test procedures. The mechanics of the Rolldown Machine ensures that test samples are prepared at a stable laminating speed and with consistent pressure. The single roll version prepares one sample at a time, while the triple roll version reduces sample preparation time by accommodating three samples at a time. Both machines meet the requirements of PSTC Appendage B, Section 2.7, and ASTM D 3330 Section 5.4. The Rolldown Machines are a must for any development or QC laboratory that wishes to ensure the highest quality data through properly prepared samples. Additional features include the following:

- Rugged construction, capable of withstanding the abuse of a production environment
- Simple, one-touch operation creates repeatable test samples

- 4.5 lb (2 Kg) steel roll with Shore A scale 80 durometer rubber covering
- Steel roll is nickel plated to eliminate corrosion
- Rubber covering of 1/4" (6 mm)
- Finished roll dimensions of 1.78" x 3.75" (4.5 cm x 9.5 cm)
- Maximum roll of 10 lb (4.5Kg) (requires custom bracket)
- Selectable set speeds include older laminating speed of 12 ipm (30 cpm)and newer "harmonized" speed of 24 ipm (60 cpm)
- Accepts test panels up to 2" x 8" (5 cm x 20 cm)
- Adjustable stroke length of 1"-10" (2 cm 25 cm)
- Capable of selecting of 1–9 repeat cycles
- Continuous cycling mode capability
- Operating temperature range of 32°-150°F (0°-70°C)
- Standard input voltage of 120 VAC (60 Hz)
- FINAT version available



4.5 lb Hand Roller & 10 lb Hand Roller

- 4.5 lb (2045 gram) roller features a steel core with a Shore scale A 80 durometer silicone rubber cover; 3.75" x 1.75" (95 mm x 45 mm)
- 10 lb (4540 g) roller features a solid steel core with an 8 RMS polished surface; 5" x 1.75" (127 mm x 45 mm)
- Legs on handle extend beyond the circumference of the roller to protect roller surface
- Slots on handle allow roller axles to "float" the weight of the roller during operation
- Meets the requirements of PSTC Appendage B, 2.8, and other industry standards

FINAT Hand Roller

- 2 Kg (4.4 lb) roller features a steel core with a Shore scale
 A 80 durometer silicone rubber cover
- 3.34" x 1.97" (85 mm x 50 mm)
- Legs on handle extend beyond the circumference of the roller to protect roller surface
- Slots on handle allow roller axles to "float" the weight of the roller during operation
- Meets the requirements of FINAT standard 2.1



Rotary Die Slitter

Quickly produce consistent and accurately cut samples with the Rotary Die Slitter. The hand-operated machine safely cuts multiple straight and even samples efficiently and easily. Make this tool an integral part of your sample preparation for plants and laboratories. Additional features include the following:

- Rugged construction, capable of withstanding the abuse of a production environment
- Uses a hardened rotary die for accuracy and durability
- Fully guarded with a narrow nip opening for safe handling
- Suitable for slitting material such as paper, film, foil, and laminates up to 9" (22.8 cm) wide and 0.060" (1.5 mm) thick
- · Produce samples of unlimited length
- Produces six 1" (25 mm) samples and six 0.5" (12mm) samples
- Custom dies available to produce sample widths up to 9" wide
- Custom machines to accommodate greater widths available on request





Swing Arm Sample Die Cutter

The Swing Arm Sample Die Cutter is ideal for producing samples from paper, film, foil, label, tape, and other materials. The Die Cutter employs a safe, manually-operated. cam-actuated cutting stroke to produce samples with standard Steel Rule and Clicker dies. This simple machine eliminates the risk of injury associated with hammering hand-held dies when making samples. Additional features include the following:

- Rugged construction, capable of withstanding the abuse of a production environment
- Quick and Easy-to-operate and maintain
- Upper platen dimensions of 8" x 8" (20 cm x 20 cm)
- Lower platen dimensions of 9" x 11" (23 cm x 28 cm)
- Durable and replaceable lower platen cutting pad made of nylon

- Easy adjustment for stroke and height changes
- Upper platen and leverage arm swing away for easy access during setup
- · Mounts to work table for hazard-free operation
- Single cavity Clicker dies available in standard and custom shapes (not included)

• Multiple cavity Clicker dies available in custom shapes (not included)

 Various tolerance dies available of ± 0.005 " $-\pm 0.015$ " (0.127) mm - 0.381 mm)



Specimen Tape Cutters

SC-100 SCF-100

These specimen tape cutters simplify cutting samples for ASTM, FINAT, PSTC Appendage B, 2.4, AFERA and TLMI procedures. Extra blades and custom sample cutters are available. Contact ChemInstruments for more information about custom designs.

Specimen Tape Cutters



Shear Cutoff Fixture

- Quickly and accurately cut a shear sample to a 1" x 1" (2.5 cm x 2.5 cm) contact area
- Meets the requirements of ASTM, FINAT, PSTC, AFERA, and TLMI standards
- 1/2" x 1/2" (1 cm x 1 cm) fixture available upon request

Accessories

Adhesive Remover

ADH-REM

Double Sided Tape

DS Tape

A unique water-soluble solvent-based cleaner of exceptional dissolving power.

A versatile two-sided tape used in conducting release and coefficient of friction testing.





TW-CAL Test Weight Calibration Set

TW-CAL SET

WV-100

This set, with hooks, includes a selection of weights from 10-1000 grams with NIST traceable certificate.

Water Vapor Cup The sturdy cast aluminum Water Vapor Cup is used in the test method standards PSTC-34 and ASTM D 3833 water vapor transmission, and PSTC-35 and ASTM D 3816 water penetration.





Test Panels

The 304 stainless steel meets the requirements for ASTM A666, PSTC Appendage B, and AFERA specifications. The 18 gauge panels have a bright annealed finish and are cut to size for various test methods. All stainless steel panels are 0.047" (1.2 mm) thick.

Standard sizes include the following:

Loop Tack

TP-16: 1" x 6" (2.5 cm x 15 cm) TP-13: 1" x 3" (2.5 cm x 7.5 cm)

Shear

TP-23: 2" x 3" (5 cm x 7.5 cm)

Adhesion

TP-25: 2" x 5" (5 cm x 13 cm) TP-26: 2" x 6" (5 cm x 15 cm) TP-28: 2" x 8" (5 cm x 20 cm) TP-39: 3" x 9" (7.5 cm x 23 cm)

Specialized Panels*

Acrylic: 1/8" (0.3 cm) thick ABS Plastic: 1/8" (0.3 cm) thick Aluminum: 0.04" (0.1 cm) thick

Co-Polyester (PETG): 1/8" (0.3 cm) thick

Glass: 1/8" (0.3 cm) thick

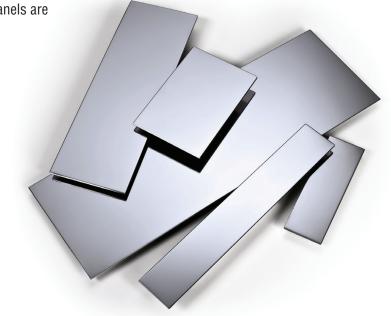
High Density Polyethylene (HDPE): 1/8" (0.3 cm) thick Low Density Polyethylene (LDPE) 1/4" (0.5 cm) thick

Plastics: 1/8" (0.3 cm) thick

Polycarbonate(PC): 1/8" (0.3 cm) thick Polypropylene (PP): 1/8" (0.3 cm) thick Polystyrene(PS): 1/8" (0.3 cm) thick Polyvinylchloride (PVC): 1/8" (0.3 cm) thick

*Specialized Panels do not meet ASTM D 3330 Specs.

Standard panel sizes, as well as custom dimensions, are available in the above materials.





Test Panel Holder: Wooden holder with 22 angled slots to

hold panels between tests.

Dimensions: 16" x 3.5" (41 cm x 9 cm).

Equipment Specifications

| Model number | Height | Height Width | | Weight | |
|-------------------------|---|--------------|-----------------------------------|------------------|--|
| Adhesion/Release | | | | | |
| AR-1000 | 24" (61 cm) | 36" (91 cm) | 13" (33 cm) | 92 lbs (42 Kg) | |
| PA-1000-180 | 8" (20 cm) | 23" (58 cm) | 12" (30 cm) | 29 lbs (13 Kg) | |
| PA-1000-90 | 25" (63 cm) | 18" (46 cm) | 10" (25 cm) | 45 lbs (20 Kg) | |
| HSR-1000 | 14" (35 cm) | 21" (53 cm) | 11" (28 cm) | 30 lbs (14 Kg) | |
| Tack | | | | | |
| LT-1000 | 16" (40 cm) | 12" (30 cm) | 15" (38 cm) | 37 lbs (17 Kg) | |
| PT-1000 | 16" (40cm) | 12" (30 cm) | 15" (38 cm) | 37 lbs (17 Kg) | |
| RBT-100 | 2.5" (6.5 cm) | 9" (23 cm) | 2.5" (6.5 cm) | 1 lb (0.5 Kg) | |
| Material Analysis | | | | | |
| TT-1100 | 48" (122 cm) | 13" (33 cm) | 16" (41 cm) | 54 lbs (25 Kg) | |
| PMA-1000 | 22" (56 cm) | 14" (36 cm) | 18" (46 cm) | 55 lbs (25 Kg) | |
| CAM-Plus (main body) | 15" (38 cm) | 8" (20 cm) | 18" (45 cm) | 28 lbs (12.7 Kg) | |
| CAM-Plus (light source) | 5" (12.7 cm) | 7" (18 cm) | 8" (20 cm) | 12 lbs (5.4 Kg) | |
| BP-1000 | 11" (28 cm) | 14" (36 cm) | 18" (46 cm) | 29 lbs (13 Kg) | |
| COF-1000 | 8" (20 cm) | 23" (58 cm) | 12" (30 cm) | 29 lbs (13 Kg) | |
| MI-1000 | 12" (30 cm) | 8" (20 cm) | 10" (25 cm) | 17 lbs (8 Kg) | |
| HSU-1100 | 15" (38 cm) | 25" (63 cm) | 18" (45 cm) | 59 lbs (26 Kg) | |
| SR-500 | 13" (33 cm) | 11" (28 cm) | 8" (20 cm) | 45 lbs (20 Kg) | |
| Coaters & Laminators | | | | | |
| EC-100 | 7" (18 cm) 12" (30 cm) | | 22" (56 cm) | 18 lbs (8 Kg) | |
| EC-200 | 7" (18 cm) | 15" (38 cm) | 22" (56 cm) | 30 lbs (13 Kg) | |
| LC-100 | 18" (46 cm) | 19" (48 cm) | 22" (56 cm) | 55 lbs (25 Kg) | |
| HLC-101 (coating head) | 18" (46 cm) | 16" (41 cm) | 18" (46 cm) | 42 lbs (19 Kg) | |
| HLC-101 (control box) | 101 (control box) 9" (23 cm) 16" (41 cm) | | 9" (23 cm) | 17 lbs (8 Kg) | |
| HLCL-1000 | 22" (56 cm) 33" (84 cm) 37" (94 | | 37" (94 cm) | 160 lbs (73 Kg) | |
| LL-100 | 18" (46 cm) | 37" (94 cm) | 37" (94 cm) 11" (28 cm) 64 lbs (2 | | |
| HL-100 | 30" (76 cm) | | 14" (36 cm) | 185 lbs (84 Kg) | |

| Model number | Height | Width | Depth | Weight | |
|----------------------|-------------------------|-------------------------|-------------|------------------|--|
| Shear | | | | | |
| DS-1000 | 9" (23 cm) | 14" (36 cm) | 18" (46 cm) | 29 lbs (13 Kg) | |
| SS-RT-10 | 18" (46 cm) | 39" (99 cm) | 7" (18 cm) | 43 lbs (19 Kg) | |
| SS-HT-8 (oven unit) | 16" (41 cm) | 16" (41 cm) | 9" (23 cm) | 28 lbs (13 Kg) | |
| SS-HT-8 (timer box) | 3" (8 cm) | 11" (28 cm) | 9" (23 cm) | 3 lbs (1.36 Kg) | |
| S-O-8 (exterior) | 34" (87 cm) | 28" (71 cm) | 25" (65 cm) | 143 lbs (65 Kg) | |
| S-0-8 (interior) | 19" (48 cm) | 23" (58 cm) | 19" (48 cm) | NA | |
| SS-OSI-8 (exterior) | 34" (87 cm) | 28" (71 cm) | 25" (65 cm) | 143 lbs (65 Kg) | |
| SS-OSI-8 (interior) | 19" (48 cm) | 23" (58 cm) | 19" (48 cm) | NA | |
| S-OSI-8 (oven unit) | 16" (41 cm) | 16" (41 cm) | 9" (23 cm) | 28 lbs (13 Kg) | |
| SS-HT-30 (oven unit) | 22" (57 cm) | 38" (96 cm) | 13" (32 cm) | 90 lbs (41 Kg) | |
| SS-HT-30 (timer box) | 3" (8 cm) | 11" (28 cm) | 9" (23 cm) | 3 lbs (1.36 Kg) | |
| S-0-30 (exterior) | 43" (108 cm) | 47" (119 cm) | 25" (65 cm) | 295 lbs (134 Kg) | |
| S-0-30 (interior) | 31" (80 cm) | 40" (104 cm) 19" (50 cm | | NA | |
| Sample Preparation | | | | | |
| RD-1000 | 9" (23 cm) | 19" (48 cm) | 13" (33 cm) | 37 lbs (17 Kg) | |
| RD-3000 | 9" (23 cm) 19" (48 cm) | | 13" (33 cm) | 47 lbs (21 Kg) | |
| RDS-100 | 8" (20 cm) 20" (51 cm) | | 9" (23 cm) | 35 lbs (16 Kg) | |
| DC-500 | 31" (79 cm) | 12" (30 cm) | 14" (36 cm) | 104 lbs (47 Kg) | |

Test Matrix

| | DESCRIPTION | TEST METHOD | | | | | | |
|---------------------------|--|----------------------------------|----------------------------------|---|----------|-----------------------|--|--------------------------------------|
| TYPE | | PSTC | TLMI | ASTM | AFERA | FINAT | EQUIPMENT | ACCESSORIES |
| Peel & Release | 90° & 180° Peel/Release | 101 (A,B,C, D,E,F) 4B | L-IA1 L-IA2 L-IA3 | D3330 (A,B,C, D,E,F) D5375 (A&B) D6252 | 5001 P11 | 1, 2, 3, 5, 10, 11 | AR-1000 PA-1000-90 PA-1000-180 or TT-1100 | RD-3000 HR-100 TP-26 SC-100 |
| | Oil Resistance | 55 | | | | | S-0-8 TT-1100 AR-1000 | TP-26 HR-100 PF-90 |
| | Wet Spread | 15 | | | | | LC-100 S-0SI-8 TT-1100 AR-1000 | |
| High- Speed Release | Release Force of Liner at High Speed | | L-1A3 | | | 4 | HSR-1000 | NA |
| Tack | Loop Tack | 16B *(1) | Yes | D6195 (A) *(1) | | 9 *(1) | TT-1100 LT-1000 | TP-13/16 SC-100 LTF-100 |
| | Probe Tack | | | D2979 | | | PT-1000 | NA |
| | Rolling Ball | 6 | | D3121 | | | RBT-100 | NA |
| | Quick Stick | 5 | | | 4015 | | TT-1100 | PF-90 |
| Dynamic Shear | Shear at Ambient Temperature | 14, 107 (A,B,C,D, E, F) | 7 | D6463 (B) D3654 (A) | 5012 | 8 | S-RT-10 S-RT-30 | HR-100 TP-23 SC-050 |
| Heated | Shear at Elevated Temperatures | 53, 107 (G) | Yes | D6463 (A) D4498 | | | S-HT-30 & S-HT-8 or S-0-8 | SC-100 TW-500 TW-1000 |
| Shear | Shear after Solvent Temperatures | 50 | | | | | TT-1100 S-0-8 | HR-100 |
| Thickness | Thickness Measurement | 33 | T-411 | D3652 D645 D374 | 5006 | | MI-1000 | NA |
| Unwind | High Speed Unwind Force | 8, 13 | | D1000 | 4008 | | HSU-1100 | NA |
| | Unwind Force | 8 | | | 4013 | | TT-1100 | UWF-100 |
| Tensile | Tensile Strength of Material | 31 & 39 | L-1A1 II-E III-A T4940M | D928 D903 D3330 D882 1004 D3759 | 5004 | | TT-1100 | NA |
| | Elongation | | | | 4005 | | | |
| Burst | Burst Strength of Perforated Material | | Yes | | | | BP-1000 | NA |
| COF | Coefficient of Friction | | | D1894 | | | COF-1000 | NA |
| Rub | Scuffing or Rubbing Resistance | | | D-5264 | | | Sutherland® Rub Tester | NA |

 $^{^{\}star}$ (1) sample adjusted to 5" (130 mm) in length